

Work Order ID 86884

86884

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July-09-12 9:15:10 AM

Item ID: D2278 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Leg
 Start Date: 7/06/12 Start Qty: 30.00 ***30*** Cust Item ID:
 Required Date: 7/06/12 Req'd Qty: 30.00 ***30*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: 12-07-10 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2278	Rev F								

100 0.00
100 FLOW WATER JET
 Waterjet Memo 0.00
 FLOW CNC Waterjet 1-Cut as per Dwg D2278 Dwg Rev: F Prog Rev: F 2-
 666 : 086 Debur if necessary

110 QC2- Inspect parts off machine FAI/FAIB 0.00
110
 QC Memo 0.00
 Quality Control

120 QC8- Inspect parts - second check 0.00
120
 QC Memo 0.00
 Quality Control

DAS
 10
 17/07/10

(32)

(+32)

B12-7-19

B12-7-19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

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mk
12-07-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 86884

Parent Item: D2278

Parent Item Name: Step Leg

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A New Issue 05-11-07 JLM
 IPP Rev:B Now 6061-T6 06-06-23 JLM
 IPP Rev C New flat pattern 08.01.11 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080 6061-T6 .080 Sheet		Purchased	No			100	sf	314.8743	0.9815	30.994737			

B12-7-19

Location	Loc Qty	Loc Code
MAT021	314.874316	
117285	0.124316	
119766	39.6	
120096	261.45	
121193	13.7	

120096

3

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OR

4			00 213 X 0.750 SLOT S TO X XX FROM X XXX RMAT, REF NCR 263
		P	
		C	
		P	
		B	

F	CHANGE ØØ.213 HOLES TO ØØ.213 X .750 S.L.O.T CHANGE SCOE DIMENSIONS TO X.X.X FROM X.XXX UPDATE PROFILE AND FORMAT, REF. NCR 263	PH	07.12.27
E	ADD 6661: TB MATERIAL	CB	06.05.29
D	ADD FINISHING NOTE	PH	05.11.14
C	CHANGED RADIUS TO 0.354	BW	35.02.16
B	CHANGED TO MATCH SPACERS	BW	94.11.08
A	NEW ISSUE	BW	94.10.13
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN	<i>AS</i>		
CHECKED			
MFG. APPR.	<i>AS</i>		
APPROVED	<i>AS</i>		
DATE	07.12.27		
		TITLE	
		LEG	
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